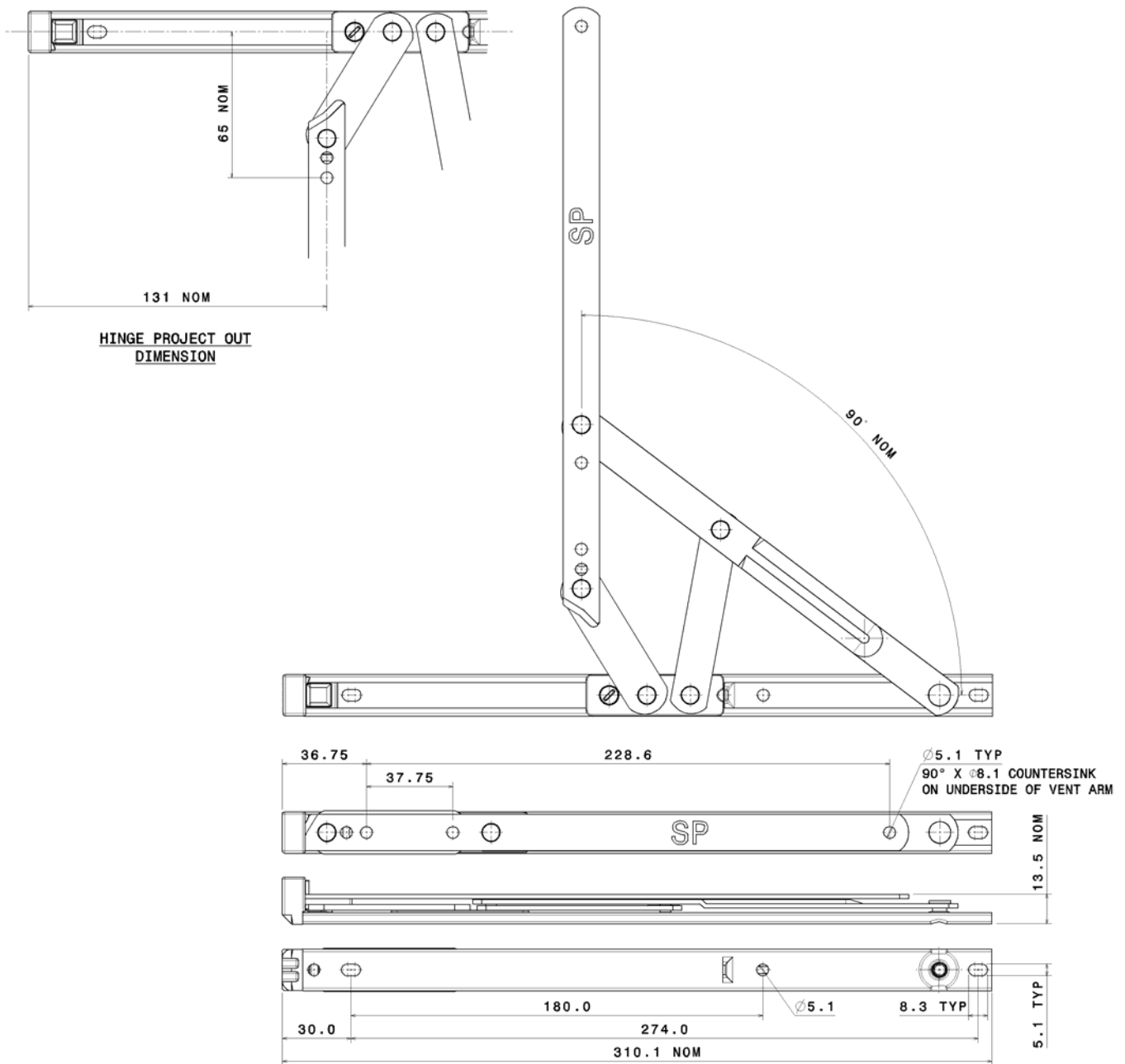


HINGES

ASSEMBLY SHEET - EDCSM12A-SP Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDCSM12A-SP	21	300	600	See profile manufacturers recommendations	13.5 - 14.5
	16		700		

*Refer to Vent Size and Weight Chart for test standards applicable to sizes.

Not to Scale, All dimensions in mm

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Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



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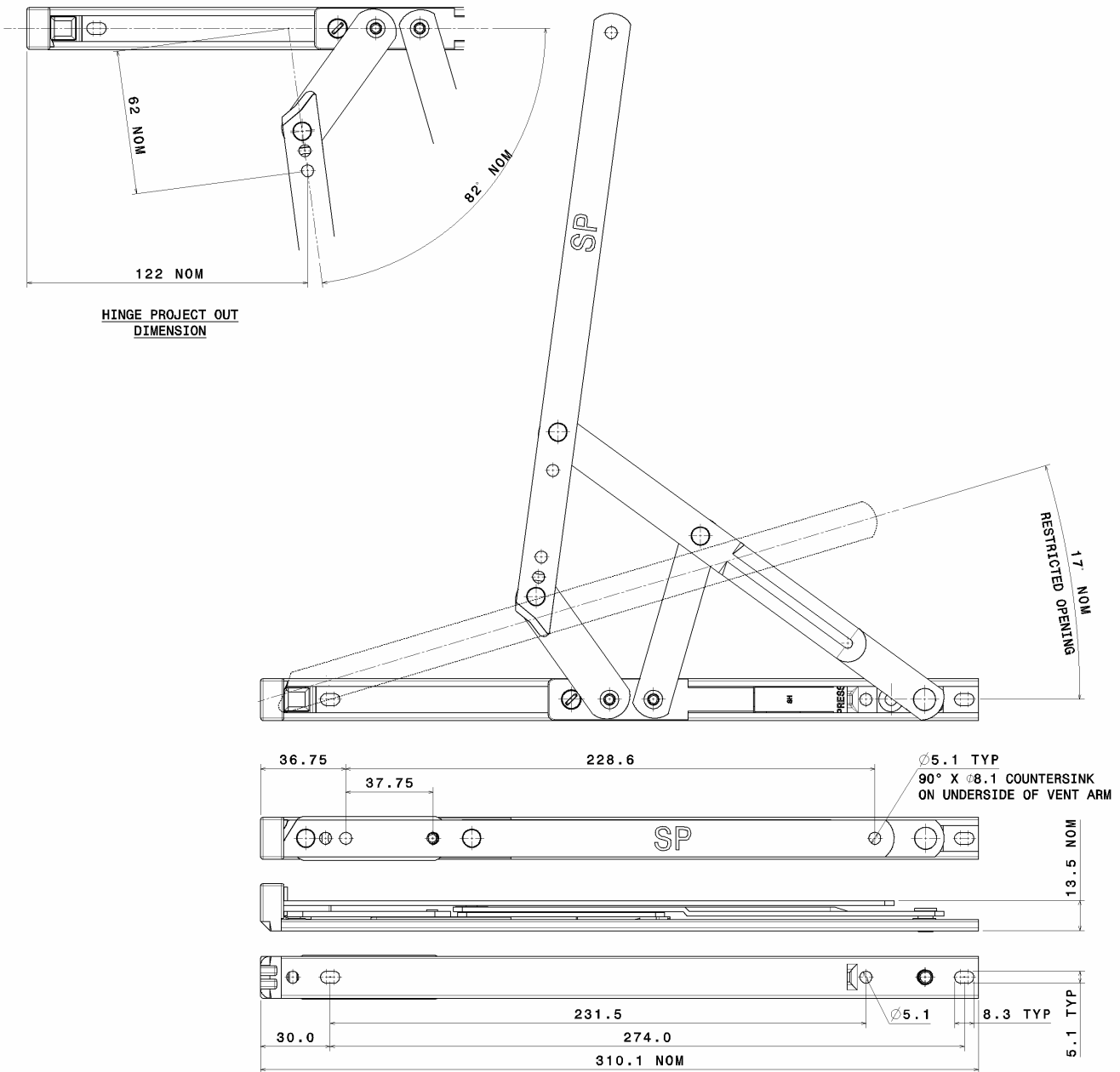
HINGES

SPECIAL HINGES

SECTION 8.2 SHEET 2 of 8

ISSUE: March, 2006

ASSEMBLY SHEET - EDCSR12A-SP Side Hung Restricted Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDCSR12A-SP	21	300	600	See profile manufacturers recommendations	13.5 - 14.5
	16		700		

*Refer to Vent Size and Weight Chart for test standards applicable to sizes.

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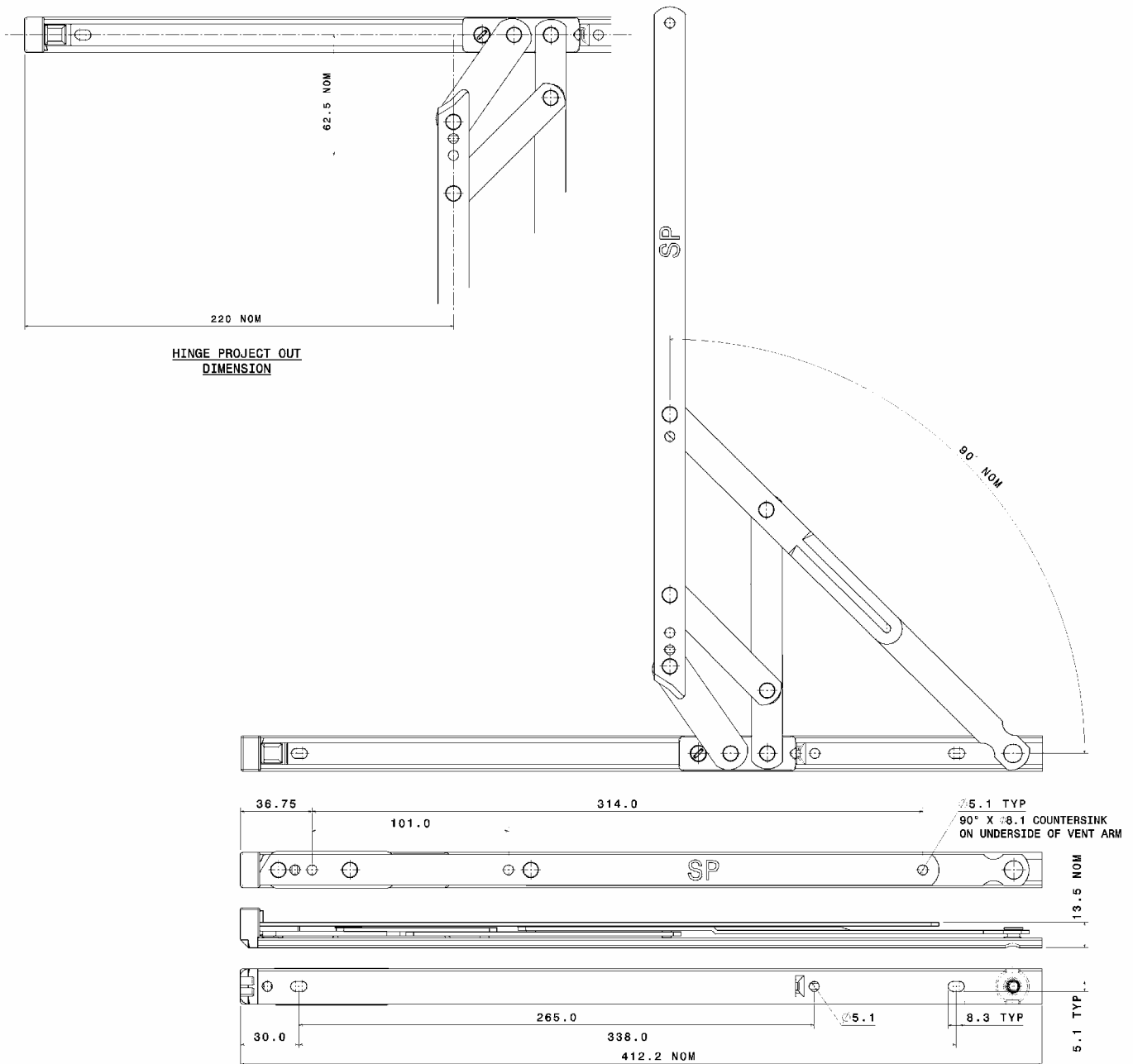


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HINGES

ASSEMBLY SHEET - EDCSM16A-SP

Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDCSM16A-SP	24	400	900	See profile manufacturers recommendations	13.5 - 14.5
	30		900		

*Refer to Vent Size and Weight Chart for test standards applicable to sizes.

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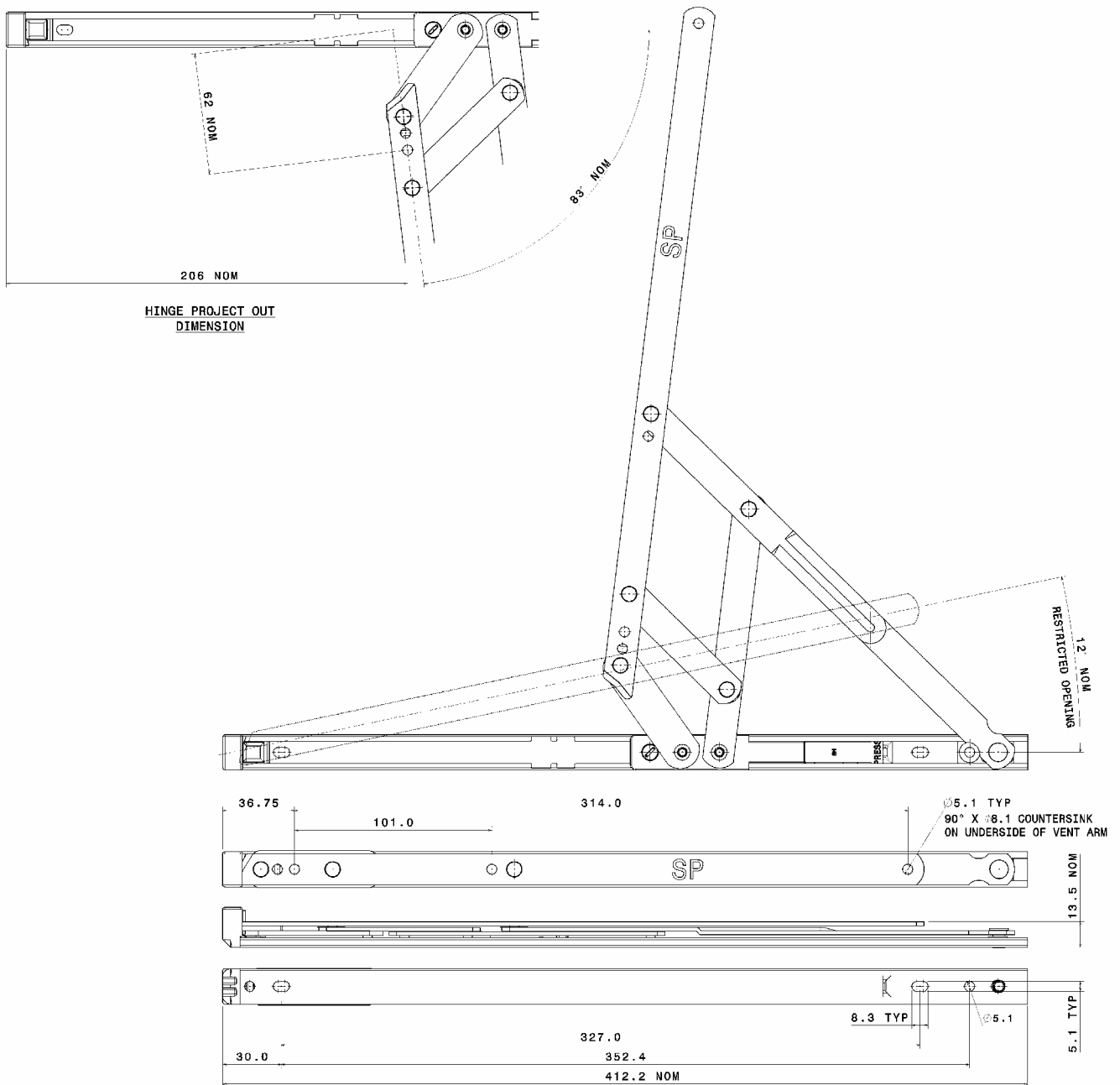
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HINGES

ASSEMBLY SHEET - EDCSR16A-SP Side Hung Restricted Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDCSR16A-SP	24	400	900	See profile manufacturers recommendations	13.5 - 14.5
	30		900		

* Refer to Vent Size and Weight Chart for test standards applicable to sizes.

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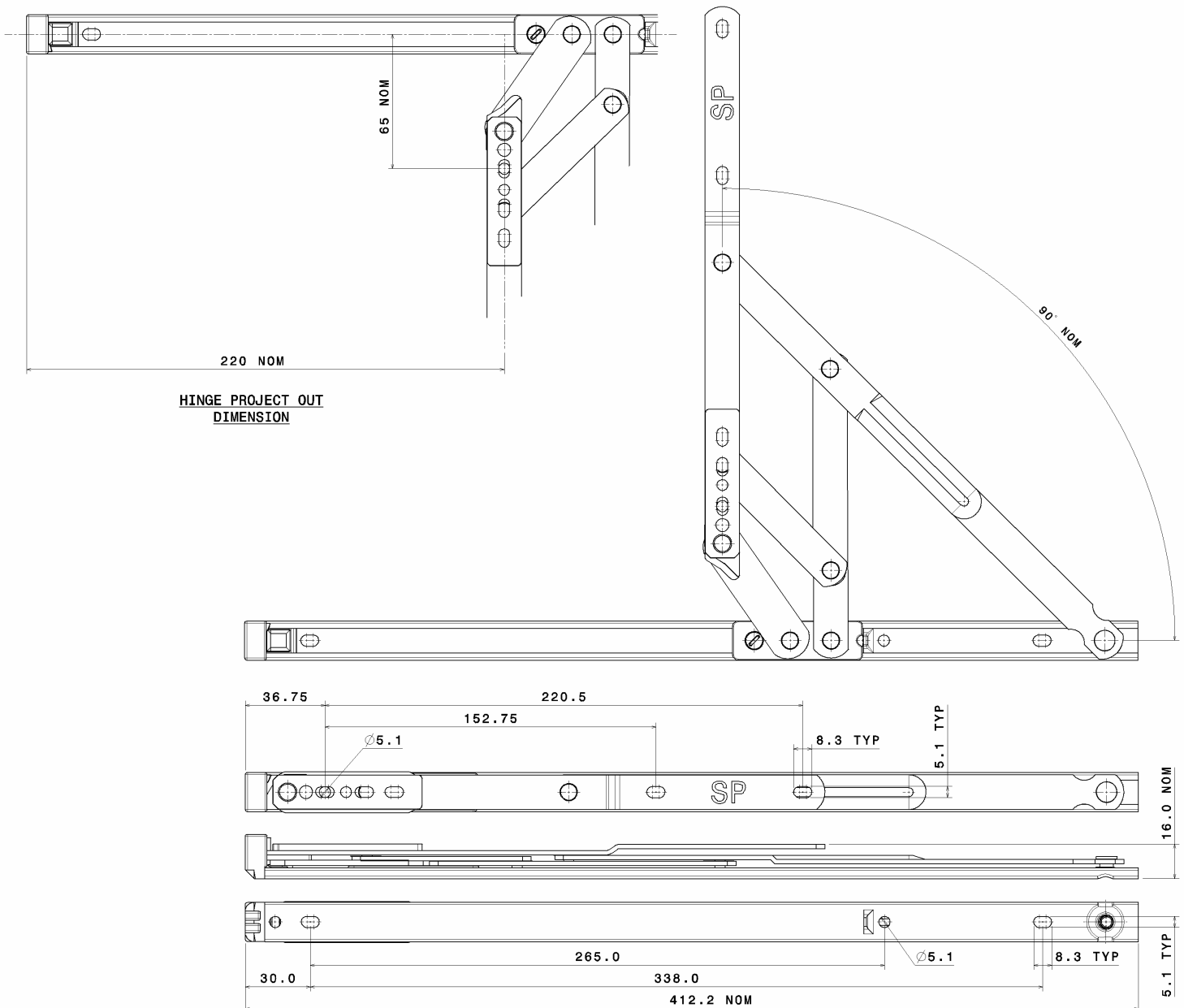
HINGES

SPECIAL HINGES

SECTION 8.2 SHEET 5 of 8

ISSUE: March, 2006

ASSEMBLY SHEET - EDSM16HA-SP Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDSM16HA-SP	24	400	900	See profile manufacturers recommendations	15 - 16
	30		900		

* Refer to Vent Size and Weight Chart for test standards applicable to sizes.

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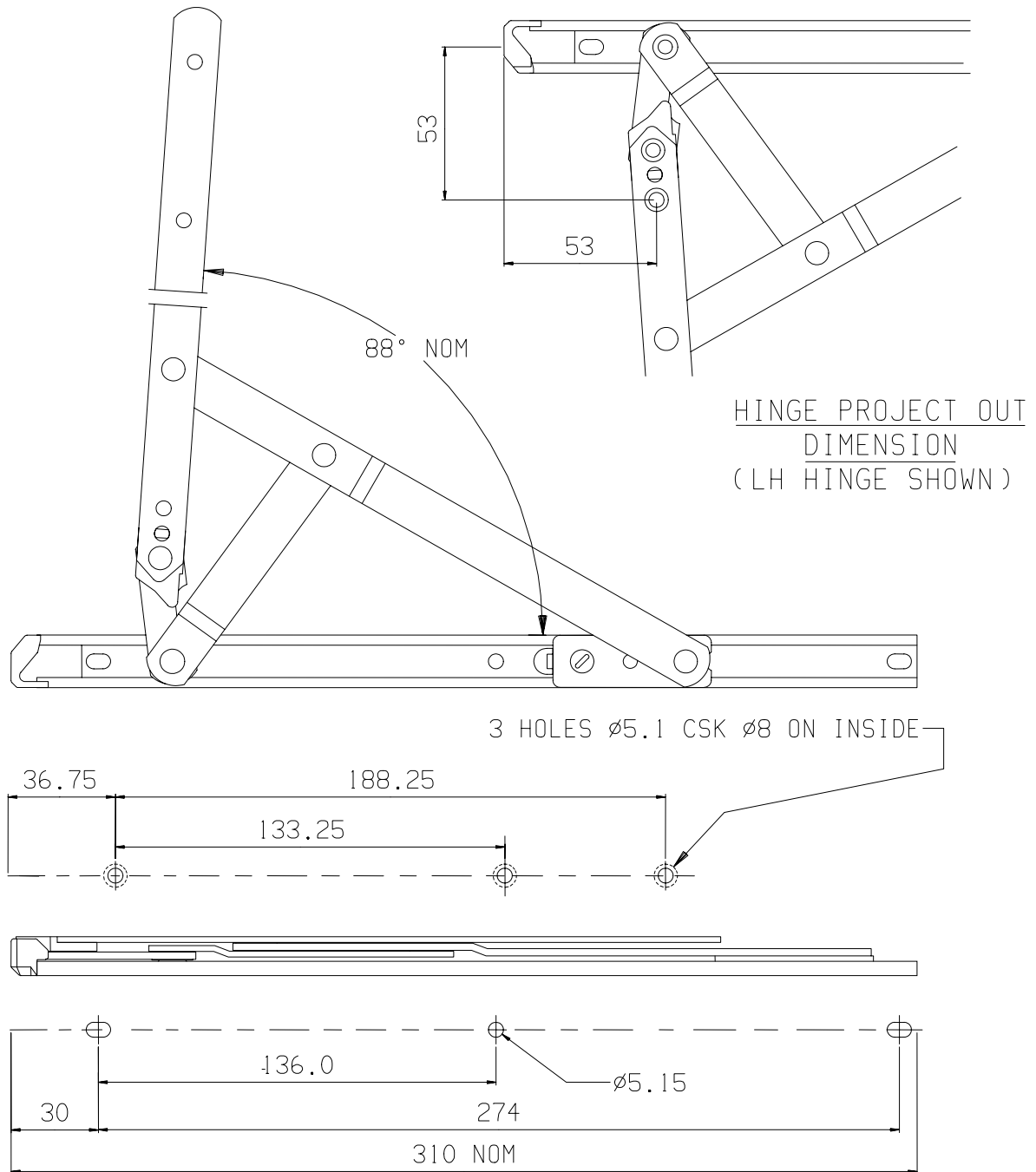


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HINGES

ASSEMBLY SHEET - DS12W2

Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
DS12W2	20	300	600	See profile manufacturers recommendations	13.5 - 14.5

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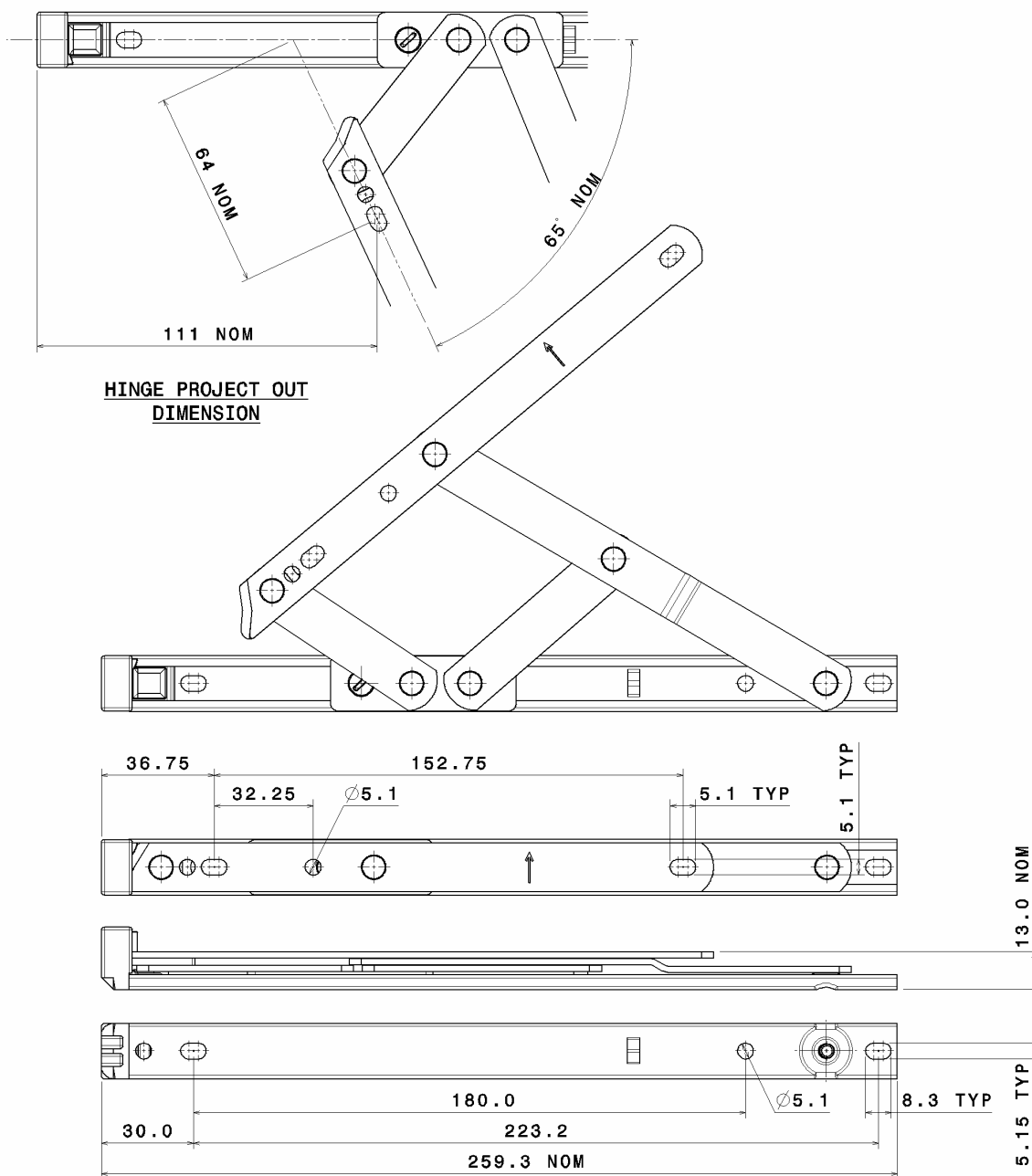
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HINGES

ASSEMBLY SHEET - EDT10-S Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
EDT10-S	16	275	400	See profile manufacturers recommendations	13 - 14

*Opening angle reduced from 80° on the standard DT10 hinge.

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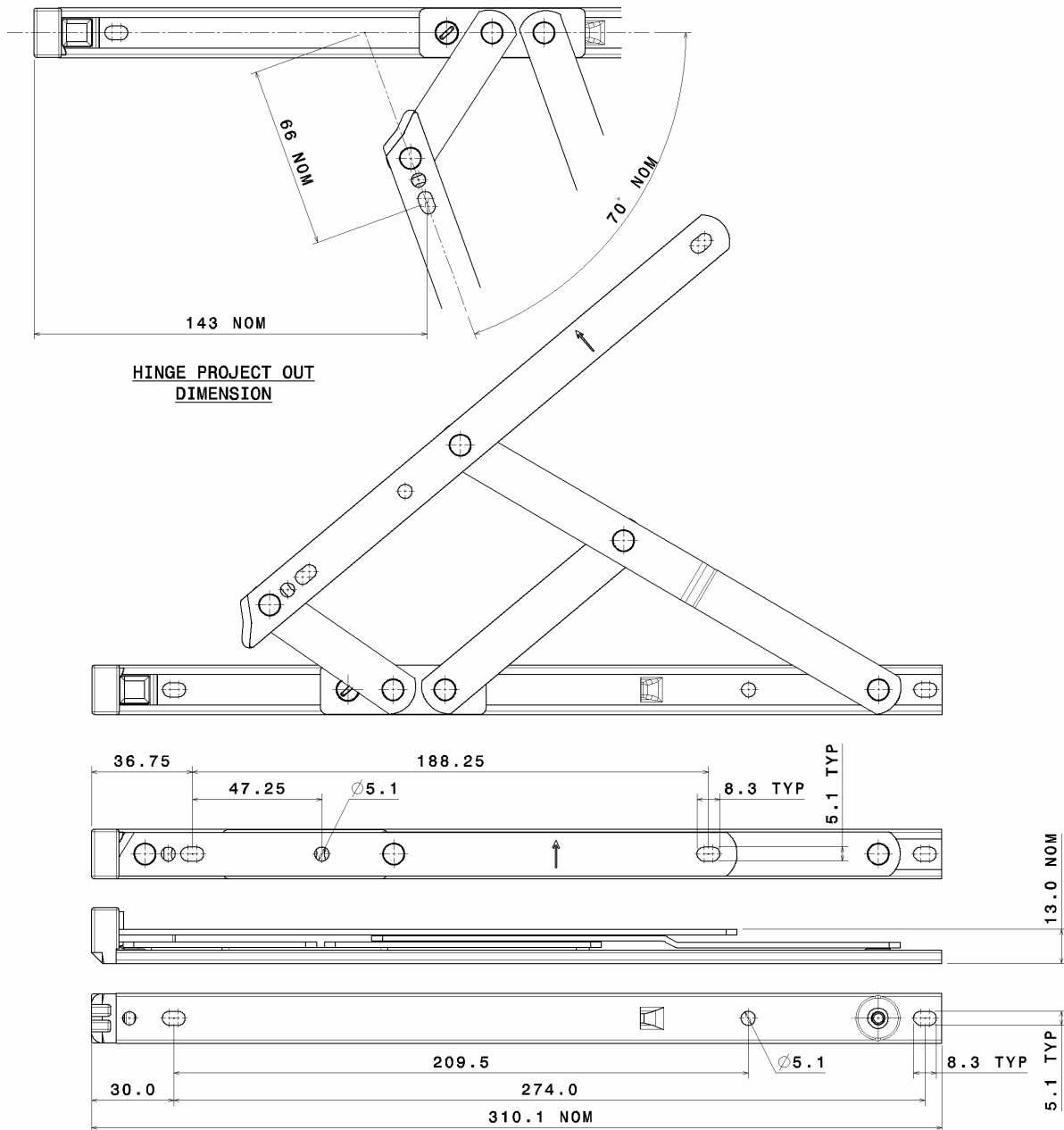
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HINGES

ASSEMBLY SHEET - EDT12-S Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDT12-S	20	350	550	See profile manufacturers recommendations	13 - 14

*Opening angle reduced from 80° on the standard DT12 hinge.

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