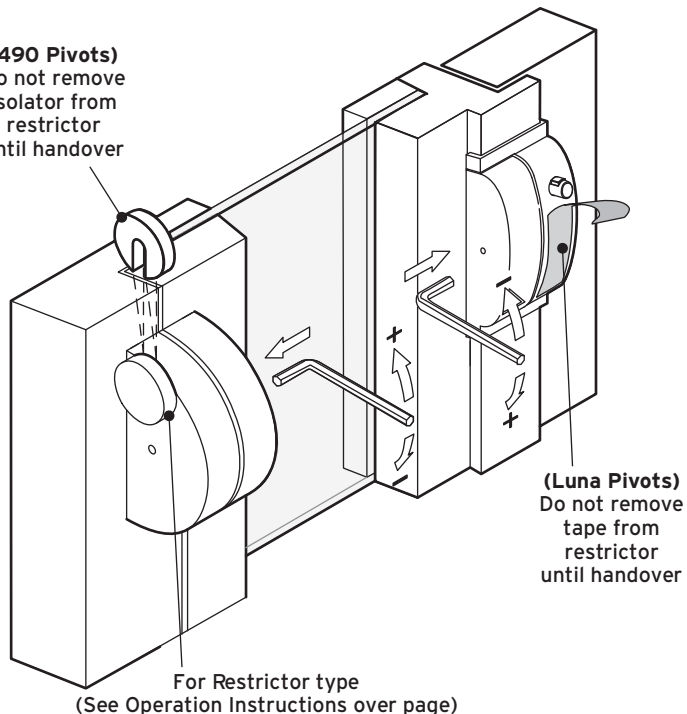


Diagram

Note: Ensure hinge fixings are adequate for sash loads.

(490 Pivots)
Do not remove
isolator from
restrictor
until handover


Set-Up & Maintenance Instructions
Before window assembly

Using a 4mm Allen key as shown, tighten friction screw to align pivot halves. Then sufficiently release for fitting to window. The top pivot on a vertical pivot window must be frictioned after mounting but before glazing.

After window installation

The friction of the pivot must be adjusted after glazing:

1. Tighten each pivot equally so window is difficult to rotate.
2. Rotate window ten times between almost closed and almost fully reversed (nearly 180 degrees).
3. Slacken off and then re-tighten each pivot equally so window maintains its position at any open angle.

Note: Level of friction required will vary depending on size and/or weight of window.

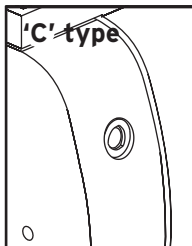
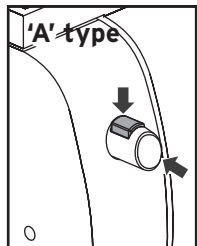
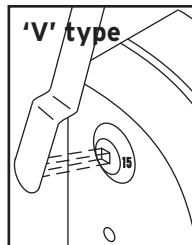
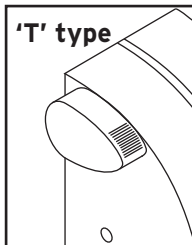
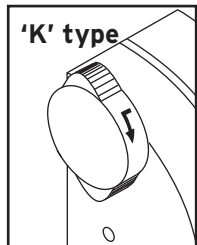
4. Check friction by opening window by approximately 150mm, then pull window in and let go. Window should stop quickly when handle is let go.
5. Reverse window a further six times and check again using step 4.
6. Remove restrictor isolator and affix operating sticker just prior to handover.

*** PLEASE ADHERE TO HEALTH & SAFETY REGULATIONS**

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'Luna' Series Pivots**'490' Series Pivots****To clean window:**

1. 'A' type - press down red button and push black button in to release.
'C' type - insert special tool and turn to release.
'K' type - pull out and turn restrictor to release.
'T' type - push restrictor down to release.
'V' type - insert special tool and turn to release.
2. Reverse window until pivot locks in reverse position.
3. After cleaning release restrictor by same method and close window.

To clean pivot:

Use damp cloth.

DO NOT LUBRICATE PIVOT