

### HANDLE EXTRUSIONS WITH CARE!

\*\* Do not pull extrusions from end of box \*\* Open box carefully along length \*\* Support extrusions along length when carrying

#### Paint Specification



Vent

Canopy

Paint finish to BS 6496.

Paint extrusions before cutting to length.

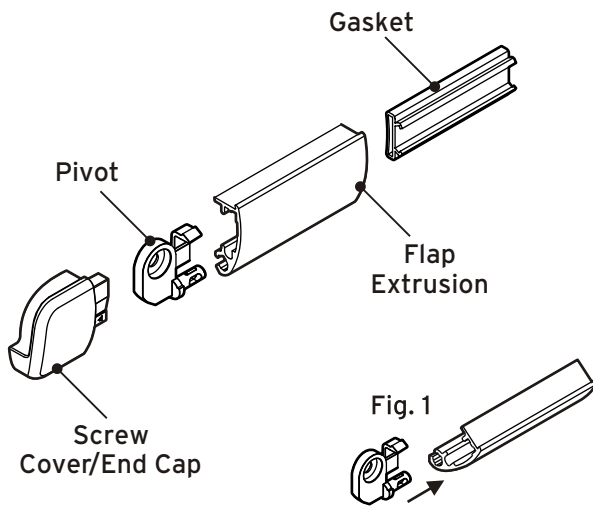
Surfaces should be coated to a thickness of 40-80 microns.

#### Common Sizes - See Slot details for full slot dimensions

13mm Slot Only	SF Ventilator (mm)			SF Canopy (mm)	
	Flap Extrusion Length	Gasket Extrusion Length	Overall Vent Length	Extrusion Length	Overall Canopy Length
2000mm <sup>2</sup>	246	231	285	242	278
3000mm <sup>2</sup>	286	271	325	282	318
4000mm <sup>2</sup>	386	371	425	382	418
6000mm <sup>2</sup>	566	551	605	562	598
6500mm <sup>2</sup>	611	596	650	607	643
8000mm <sup>2</sup>	736	721	775	732	768

#### Bar Length Vent Assembly

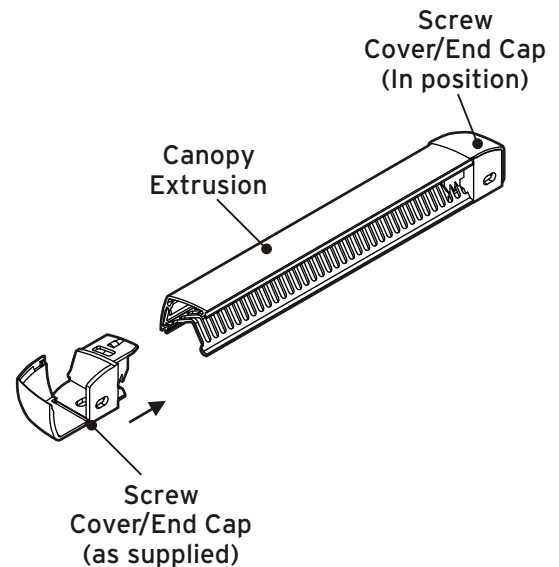
(Left Hand End Illustrated)



#### Ventilator Assembly Instructions:

- Cut Flap extrusion and Gasket to required length. Gasket should be cut 15mm shorter than Flap Extrusion. See table (top right) for common sizes.
- Insert the Pivot moulding into each end of Flap extrusion ensuring that shoulder is firmly in contact with cut end. Insertion is easier with Flap Extrusion in the open position. (See Inset Fig.1).
- Centralise Gasket between Pivots and then snap Gasket into Flap. This is made easier by placing the assembly face down on a flat surface and then pressing down on Flap.
- See BM 500 - SF Ventilator Fixing & Operating Instructions.

#### Bar Length Canopy Assembly



#### Canopy Assembly Instructions:

- Cut canopy extrusion to length. See table (top right) for common sizes.
- Firmly push End Caps/Screw Covers into extrusion, until flush with end of extrusion.
- See BM 501 - SF Canopy Fixing Instructions.

Failure to adhere to these instructions invalidates your Titon Product Guarantee.  
Paint or Corrosion not covered by Guarantee.